

WELDING COORDINATOR RELEASES – MOST RECENT FIRST

STANDARD (5.2.41820 ABE) NOVEMBER 27TH 2019

BUG

- [WC-3533] – Fixed a crash on program start-up for some users.

STANDARD (5.2.41620 ABE) NOVEMBER 8TH 2019

NEW FEATURE

- [WC-3465] – Added a feature to show which quality plan rules apply to a weld.

IMPROVEMENT

- [WC-1841] – Updated the base and filler material tables with changes from ASME IX 2019.
- [WC-3479] – Updated ISO base materials table.
- [WC-2443] – Added filters for sub-project and datasheet to the lot management screen.
- [WC-1970] – Weld attachments are now included when printing a data pack.
- [WC-3495] – Added an option to restrict certain file types from being added as attachments.
- [WC-3493] – Added two additional datasheet signatures.
- [WC-2464] – Added option to turn off cascading signatures (they can be signed in any order).
- [WC-3489] – Welds are now in a more natural order on the weld completion report.

BUG

- [WC-3477] – Fixed where projects, units, or datasheets could not be created if one already exists with the same name in the recycle bin.
- [WC-3474] – Fixed where welds imported from Excel could be added to datasheets in the recycle bin if they have the same name as the ones being imported.
- [WC-3472] – Fixed where the expanded datasheet view would fail to save after entering more than 50 characters into a text field.
- [WC-3476] – Fixed where welders were being copied when none of the fields are selected.
- [WC-3488] – Fixed a bug where closed datasheets appeared as open on the project list.
- [WC-3496] – Fixed a bug where some sections would not appear when switching between layouts on the expanded datasheet view.
- [WC-3494] – Fixed where the date selectors were not appearing for date fields in the datasheet header when using the expanded view.
- [WC-1388] – Fixed where dates could not be deleted from date fields in the header.
- [WC-3466] – Various improvements and fixes for other appearance themes/skins.

STANDARD (SQL 5.2.41159) SEPTEMBER 5TH 2019

NEW FEATURE

- [WC-3402] – Added a “recycle bin” to restore deleted projects, units, and datasheets.

IMPROVEMENT

- [WC-3448] – The NDT techniques are now shown on the KPI report.
- [WC-3399] – Added a permission to override project user access control.
- [WC-3456] – Added an option to copy welds on an isometric drawing.
- [WC-3433] – Changed ‘Is one of’ rules in the quality plan to be more manageable when there are a large number of values.

BUG

- [WC-3413] – Fixed where archived projects were still appearing in some places.
- [WC-3412] – Fixed where the search screen would not return data for grouped columns.
- [WC-3404] – Fixed where some text was unreadable when using dark themes.
- [WC-3454] – Fixed where the NDT request would only show the first material when the specifications were the same but the diameters were different.
- [WC-3401] – Fixed where the performance report would sometimes show duplicate welders.

STANDARD (SQL 5.2.40763) JULY 16TH 2019

BUG

- [WC-3397] – Fixed where the same welds were being printed multiple times when using the expanded datasheet view.

STANDARD (SQL 5.2.40702) JULY 9TH 2019

IMPROVEMENT

- [WC-3357] – Added an option to choose between the welder badge/stamp no. for reporting.
- [WC-3359] – Added an option to generate a Service/NDT request for the selected welds only.
- [WC-3355] – Added a column for Line Class which can be used for lot creation/grouping.
- [WC-3354] – Added an option to change the weld marker size on isometric drawings.
- [WC-3338] – Added an option to export lots to Excel from the lot management screen.
- [WC-3247] – Added the ability to modify a previously saved search on the search screen.
- [WC-3360] – Defects can now also be recorded for accepted welds.
- [WC-3314] – Changed A-Number from 4 to 5 for filler material classifications containing B6.
- [WC-3370] – Added a button to sign-off welds from the bulk paste screen.
- [WC-3381] – Added an option to keep the original weld numbers when copying welds.
- [WC-3387] – The columns on the WPS matrix now appear in alphabetical order.
- [WC-3331] – NDT rows on the expanded datasheet view are now ordered using the NDT display order set for the project.
- [WC-3358] – Attachments are no longer stored in the database as it was causing databases to become too large. A location to store these must now be set in the options.

BUG

- [WC-3353] – Fixed where the bulk paste would create blank rows in some cases.
- [WC-3352] – Fixed where FillerRequisitionNumber was not working with the bulk paste.
- [WC-3348] – Fixed ServiceText3 and FillerRequisitionNumber not working with the search.
- [WC-3373] – Fixed where only the first service row would appear on the single weld report.
- [WC-3382] – Fixed where the service request was not displaying custom document names.
- [WC-3376] – Fixed a crash with the percentages view on the weld summary dashboard.
- [WC-3347] – Fixed a crash when opening the layout editor if the program is in demo mode.
- [WC-3357] – Fixed where the sign-off section could not be renamed on the expanded view.
- [WC-3340] – Fixed where the column filters were not being applied when printing from the expanded datasheet view.

STANDARD (SQL 5.2.39771) MARCH 27TH 2019

IMPROVEMENT

- [WC-3289] – Isometric drawings can now be printed.
- [WC-3299] – Isometric drawings can be exported as a PDF or image file.
- [WC-3294] – Added an option to show weld number labels on the isometric drawings.
- [WC-3304] – Settings are now remembered on the isometric drawing tool.
- [WC-3306] – Added an option to include isometric drawings when printing a data pack.
- [WC-3300] – NDT added from the quality plan is now set to Ready when the weld made date is entered on the expanded datasheet view (it already did this on the default view).
- [WC-3312] – Archived projects are no longer included on the weld summary dashboard.
- [WC-3301] – The highlighted row on the expanded view is now changed when navigating between rows using the arrow keys.

BUG

- [WC-3310] – Fixed where data would be missing from the welder and filler sections on the datasheet printout when the pass section had no columns.
- [WC-3291] – Fixed where deleting a project would delete ISO drawings from other projects.
- [WC-3305] – Deleted welders are no longer returned from the qualified welder search.
- [WC-3303] – Fixed where fields set as hyperlinks could not be typed into on the expanded datasheet view.

STANDARD (SQL 5.2.39306) FEBRUARY 12TH 2019

NEW FEATURE

- [WC-3281] – Added a weld summary dashboard which can be turned on in the settings.

IMPROVEMENT

- [WC-3280] – Restored the default Windows copy and paste functionality when using keyboard shortcuts (Ctrl+C, Ctrl+V).

BUG

- [WC-3278] – Fixed a bug where the NDT status would disappear when saving the datasheet using the expanded datasheet view.
- [WC-3279] – Fixed where some settings related to the NDT section were not working as intended on the expanded datasheet view.
- [WC-3286] – Fixed a crash when right clicking the last row on the expanded datasheet view.

STANDARD (SQL 5.2.38781) NOVEMBER 28TH 2018 CUSTOMER RELEASE

IMPROVEMENT

- [WC-3261] – The weld section heading on the printout can now be changed in the layout.
- [WC-3270] – Services are now added from the quality plan when the datasheet is saved. The button that was previously used to add services has been removed.
- [WC-3271] – Improved start-up speeds on databases that have a lot of users.

BUG

- [WC-1872] – Fixed a crash when opening the bulk paste window if the welder name or badge ID columns are set to a custom menu.
- [WC-1769] – Fixed where header fields 9 and 12 were listed twice when copying a datasheet.

STANDARD (SQL 5.2.38015) SEPTEMBER 12TH 2018 CUSTOMER RELEASE

NEW FEATURE

- [WC-3111] – Added an alternative datasheet view that can be turned on in the settings.
- [WC-3195] – Added a new feature to associate welds with an isometric drawing.
- [WC-3196] – Added a feature to handle first production welds separately to the lot system.

IMPROVEMENT

- [WC-3173] – The company details shown in report headers will now use the company set for the project or the user (whichever is set). The datasheet printout will continue to use the company set in the layout as it did previously.
- [WC-3233] – Added a drop-down of saved searches to the search screen.

BUG

- [WC-3227] – Fixed a bug causing the project, unit, and datasheet names to be imported from the wrong columns in some cases when using the Excel import.
- [WC-3235] – Fixed a crash when importing from a spreadsheet containing slicers.

STANDARD (SQL 5.2.37248) JUNE 29TH 2018 CUSTOMER RELEASE

IMPROVEMENT

- [WC-2983] – The weld length is now calculated automatically from the material diameter.
- [WC-3068] – The Excel import merge option will now work with sub-weld rows.
- [WC-3003] – NDT is now only set to 'Ready' by the Excel import if the weld has been made and the 'assign welds to lots' option has been selected.
- [WC-2986] – The weld length is now calculated when importing from Excel.
- [WC-2985] – Welder auto-completion now works off just the field that was changed rather than a combination of the name/badge/stamp no. as this was causing unexpected behaviour.
- [WC-2946] – Columns can now be set as hyperlinks from the layout editor.
- [WC-2987] – Added a refresh button to the welder list when using Welderqual integration.
- [WC-2978] – Option to 'Set NDT status to complete when accepted' is now a global setting.
- [WC-2994] – The program config file has been moved to My Documents\Welding Coordinator. Please note that any user-settings will be reset after installing this version, including the database connection.

BUG

- [WC-3002] – Fixed where the defect length was being double counted on the KPI report.
- [WC-2952] – Fixed a crash when generating the NDT request report if one of the selected NDT disciplines contained an apostrophe.
- [WC-2959] – Fixed a bug where welds could not be signed off if the lot system was enabled and the datasheet was saved before expanding one of the welds.
- [WC-3070] – Fixed a crash when selecting a WPQ from the find qualified welder search when the WPQ did not have a record number.

STANDARD (SQL 5.2.33780) OCTOBER 19TH 2017 CUSTOMER RELEASE

NEW FEATURE

- [WC-2837] – Added a quality plan progress report.
- [WC-2695] – The Excel import can now import or assign penalty welds.
- [WC-2820] – Added a screen where video demos can be viewed from within the program.
- [WC-2821] – Added a new column to the Service section for 'Request Number'. This will be populated automatically after generating a service request report.

IMPROVEMENT

- [WC-2819] – The program will now prompt to save before generating a datasheet report.

BUG

- [WC-2814] – Fixed a crash when saving a datasheet after entering an invalid date.
- [WC-2818] – Fixed where datasheet save conflicts could occur after updating the NDT or Service status from Ready to Requested from the NDT/Service request report.
- [WC-2831] – Fixed where the look and feel was not being remembered after restarting.
- [WC-2835] – Fixed a crash when updating the welder qualifications if the project name is greater than 50 characters in length.

STANDARD (SQL 5.2.32332) MAY 18TH 2017 CUSTOMER RELEASE

IMPROVEMENT

- [WC-2796] – The welder performance report now counts all types of volumetric NDE.
- [WC-2805] – Added grid lines to the NDT request report to make it easier to read.
- [WC-2758] – The XLSX format is now used when exporting search results. Up to 1 million rows can now be exported (previously the limit was 65,000).
- [WC-2781] – Added filters for welder badge and stamp no. to the lot management screen.
- [WC-2756] – Rules in the quality plan can now depend on the NDT result of other rules.
- [WC-2786] – Added an option to view all of the Lots associated with a particular rule.
- [WC-2745] – The Less Than and Greater Than conditions can now be used on date fields.

BUG

- [WC-2757] – Fixed where the Location column was not working with the bulk paste.
- [WC-2807] – Fixed where menu items would not appear in the first column of the bulk paste.
- [WC-2761] – Fixed a crash when importing data containing trailing whitespace characters.
- [WC-2759] – Fixed where the material P number and G number columns were not appearing in the column chooser on the search screen.
- [WC-2740] – Fixed an error when running the database update script if the default layouts have been renamed.

STANDARD (SQL 5.2.31759) MARCH 28TH 2017 CUSTOMER RELEASE

NEW FEATURE

- [WC-2458] – Added a quality plan which can be used to record inspection and other 'service' requirements and automatically assign NDT/Services.
- [WC-2458] – Added a 'Lot Management' function for monitoring and control of % NDE.
- [WC-2175] – Added a progressive weld examination report.
- [WC-2617] – Added several new features to support the upcoming Welding Coordinator mobile application, including a screen to manage mobile devices.

IMPROVEMENT

- [WC-2490] – The Excel import has been completely redeveloped with the following changes:
 - Unlimited materials, NDT, welders, etc. can now be imported for each weld (previously it was limited to 4).
 - Added an option to replace any existing weld where the weld number matches one of the welds being imported.
 - Added an option to append imported data (Material, NDT, etc.) to existing welds.
 - Improved error handling – A summary of fields which could not be imported is now displayed once the import has completed.
 - Added support for an extended range of formats (XLS, XLSX, XLSM, CSV).
 - The start and end row is now set once for all columns being imported.
 - Imports consisting of only projects, units, or datasheets are now supported. It is no longer required to import welds.
 - Different header information can now be imported for each individual datasheet on a cross-datasheet import.
 - Added support for drag and drop when mapping columns.
 - Added ability to preview a spreadsheet when selecting it from the wizard.
 - Any formatting (fonts, colors, merged cells, etc.) from the spreadsheet are now shown on the mapping screen.
 - Added ability to assign the imported welds to 'Lots'.
 - Row numbers now start at 1 instead of 0 to match the newer versions of Excel.
 - Saved mappings can now be used on different spreadsheets if they are compatible.
 - The progress (% and current row) is now shown while the import is running.
 - Added a summary of the welds and datasheets that were imported, and any errors.
 - Fixed issues with running out of memory on very large spreadsheets.
 - XLSX files no longer require Excel to be installed (or the Access database engine).
 - Significantly improved speeds for all types of import.
- [WC-2461] – The NDT request report now shows the Process, Joint Type, & Inspection class.
- [WC-2576] – Added a new column to the NDT and Service sections for 'Conducted by'.
- [WC-2468] – Added a new column to the NDT section for 'Request Number'. This will be populated automatically after generating an NDT request report.
- [WC-2510] – Any filters applied to the datasheet are now also applied to the printout.
- [WC-2470] – Changed the print order when printing a data pack.
- [WC-2725] – Added several columns that were missing from the search screen.
- [WC-2733] – Added 44, 46, and 48 inch pipe sizes to the pipe schedule log.
- [WC-2628] – Multiple defects can now be added to a weld. Each defect (and the length of the defect) can now be assigned to a different welder.

BUG

- [WC-2624] – Archived projects will no longer appear in the search results when the 'Show archived data' filter is turned off.
- [WC-2463] – Dates on the NDT request and weld completion reports now appear correctly for users that use the Month/Day/Year format.

STANDARD (SQL 5.1.29457) SEPTEMBER 22ND 2016 CUSTOMER RELEASE

NEW FEATURE

- [WC-2424] – Up to 6 header fields can now be displayed on the NDT and service request.

BUG

- [WC-2423] – Fixed a crash when right clicking on the project list.
- [WC-2422] – Fixed where numeric fields would display an excessive number of decimal places after changing the layout from the datasheet footer.

STANDARD (SQL 5.1.29373) SEPTEMBER 6TH 2016 CUSTOMER RELEASE

NEW FEATURE

- [WC-2341] – Added option to highlight repair welds and choose their color.
- [WC-2342] – Added option to highlight rejected welds and choose their color.
- [WC-2335] – Added options to group projects by company and/or stage of manufacture.
- [WC-2275] – The Project, Unit, and Datasheet names can now be changed from the settings.
- [WC-2395] – Added an option to log into the program with a username and password.

IMPROVEMENT

- [WC-2274] – Improved speed to load the cross-project welder performance report.
- [WC-2401] – The summary report now only counts outstanding NDT in the requested stage.

BUG

- [WC-2357] – Fixed where the Excel import was creating empty rows in some situations.
- [WC-2036] – Fixed where numbers with decimal points would not be imported correctly when using the Excel import in countries that use a comma as a decimal point.
- [WC-2305] – Fixed where changing the NDT result from the defect information screen would not update the result on the datasheet.

STANDARD (SQL 5.1.27340) MARCH 15TH 2016 CUSTOMER RELEASE

BUG

- [WC-2027] – Fixed crash on program start-up for first-time installations when the program cannot connect to active directory.
- [WC-2027] – The active directory settings have been moved to the database. It will be necessary to re-configure active directory following this change.
- [WC-2012] – Fixed several problems for countries that use commas as decimal points.
- [WC-2025] – Fixed a bug where datasheets would sometimes not appear in alphabetical order on the project list.

STANDARD (SQL 5.1.26923) JANUARY 20TH 2016 CUSTOMER RELEASE

NEW FEATURE

- [WC-1859] – Added a service request report.
- [WC-1966] – Added a cross-project welder performance report.
- [WC-1868] – Added options to control which users have access to a project.
- [WC-1856] – Added a new screen to manage technician credentials.
- [WC-1905] – Files can now be attached to individual welds.

IMPROVEMENT

- [WC-1858] – The PWHT section has been renamed to Services, and columns have been added for service type and service status. Please note that existing layouts should be updated via the layout editor to use the new naming.
- [WC-1907] – The welder performance report now only counts RT with a status of Complete.

STANDARD (SQL 5.1.25332) SEPTEMBER 16TH 2015 CUSTOMER RELEASE

BUG

- [WC-1849] – Fixed a bug where the datasheet header fields would sometimes not be imported when performing an Excel import.

STANDARD (SQL/ORACLE 5.1.24315) MAY 13TH 2015 CUSTOMER RELEASE

BUG

- [WC-1738] – Fixed where opening a WPS would sometimes open the wrong WPS.
- [WC-1740] – Fixed where some values would not be pasted when using the bulk paste.
- [WC-1766] – Fixed where some buttons were not appearing on the paste bulk data screen.
- [WC-1762] – Fixed where the order of rows in a datasheet would sometimes not be saved.
- [WC-1745] – The order of rows is now remembered when copying a weld/datasheet.
- [WC-1743] – Fixed a bug causing some tabs to not appear on the copy datasheet screen.

- [WC-1744] – Deselecting header fields when copying a datasheet no longer copies the fields.
- [WC-1747] – Deselecting all columns in a sub-weld section (e.g. Material) when copying a weld or datasheet no longer creates empty rows in that section.
- [WC-1763] – Fixed a rare crash when adding new rows in the datasheet.
- [WC-1764] – Fixed a rare crash when moving between rows and columns in the datasheet.
- [WC-1765] – Fixed a crash when opening a datasheet after it had been renamed.

STANDARD (SQL/ORACLE 5.1.24081) APRIL 16TH 2015 CUSTOMER RELEASE

NEW FEATURE

- [WC-1627] – Added a new report, the KPI Report. This report can be accessed from the Reports menu and the project screen. A new form to capture defect information can be accessed via a button in the NDT result field on the datasheet.

IMPROVEMENT

- [WC-1619] – The Excel import can now import to different datasheets. To use this feature, the Excel spreadsheet must contain columns for the project, unit, and datasheet names.
- [WC-1621] – Added an option to rollback/undo an Excel import.
- [WC-1629] – Added auto-complete functionality to the Excel import mappings screen.
- [WC-1721] – Some additional date formats are now supported when importing from Excel.
- [WC-1593] – The bulk update welder qualifications function has been redeveloped and should now work more consistently.
- [WC-1710] – Tables for NDE inspection classes no longer appear on the summary report when there are no welds for the inspection class.
- [WC-1696] – The WPS number and WPS Tested To filters on the find qualified welders screen are no longer automatically populated with values from the datasheet.
- [WC-1696] – The thickness and diameter filters on the find qualified welders screen are now populated with values from the datasheet.
- [WC-1563] – Added a permission to change the datasheet layout from the footer section.

BUG

- [WC-582] – Fixed where some records were not being printed when printing a data pack.

STANDARD (SQL/ORACLE 5.1.23024) NOVEMBER 19TH CUSTOMER RELEASE

IMPROVEMENT

- [WC-1494] – Multiple single weld reports can now be printed at once if multiple welds are selected when generating the report.
- [WC-1405] – Single weld reports saved to PDF files are now named after the weld number.
- [WC-1445] – Added an optional date filter to the cross-project summary report.
- [WC-1514] – Columns from the weld sign off section can now be selected from the column chooser on the search screen.

BUG

- [WC-1522] – The bulk paste can now paste into the inspection class field.
- [WC-1543] – Fixed where the search screen was slow or timed out in some cases.
- [WC-1559] – Fixed a crash when searching on weld completed dates from the search screen.
- [WC-1496] – Fixed a problem where the order of rows on the datasheet printout would sometimes be different to the order on-screen.

STANDARD (SQL/ORACLE 5.1.22272) SEPTEMBER 11TH 2014 CUSTOMER RELEASE

IMPROVEMENT

- [WC-1389] – The Excel import can now import into the datasheet header.
- [WC-1403] – Projects and welders can now be filtered by company.
- [WC-1247] – Added an option to populate empty fields on the datasheet printout with a user defined value (defaults to a dash).
- [WC-1450] – The program will now check if a new version is available every 30 days.

- [WC-1431] – The process type is now automatically populated when updating welder qualifications from a datasheet if it has been left blank.
- [WC-1428] – The process and process type can now be changed from the update welder qualifications screen.

BUG

- [WC-1384] – Fixed where some data would not be imported correctly from Excel if the spreadsheet contained an invalid date.
- [WC-1449] – Fixed a crash in the layout editor when a section had no columns.
- [WC-1453] – Corrected where '121: SAW' was displayed as '12: SAW' on several menus.
- [WC-1461] – Corrected wall thickness for 16" schedule 140 pipes in the pipe schedule log.
- [WC-1416] – Fixed where pressing the clear button did not clear the weld number filter on the search screen.

STANDARD (SQL/ORACLE 5.1.21636) JULY 9TH 2014 CUSTOMER RELEASE

BUG

- [WC-1381] – The Excel import now works correctly with layouts created prior to the addition of the PWHT section.

STANDARD (SQL/ORACLE 5.1.21217) JUNE 18TH 2014 CUSTOMER RELEASE

NEW FEATURE

- [WC-1002] – Added the ability to create RE-Welds. These work in the same way as repair welds and are counted on the summary report.
- [WC-1004] – Added a PWHT section for each weld on the datasheet.
- [WC-1010] – Added a new feature 'Update Welder Qualifications'. Users of TWI's Welderqual software can now update multiple welder qualifications from a simple interface.
- [WC-1011] – Added option to choose a layout on the search screen. The columns that can be selected and their names will depend on the layout you select.
- [WC-1182] – Added additional filters to the search screen for repair and re-welds.
- [WC-1183] – Added support for wildcards in the search filters. For example, entering Data* into the datasheet name filter would return every datasheet starting with 'Data'.
- [WC-1071] – Added a search box at the top of the project list.
- [WC-1008] – Added a new screen when double clicking a unit from the project list.
- [WC-1205] – Added an option to copy a datasheet by right clicking on it from the project list.
- [WC-1076] – Added an option to select the layout to use when printing a data pack.

IMPROVEMENT

- [WC-1009] – The project NDE requirements screen has been redesigned and now supports entering requirements for different inspection classes.
- [WC-1015] – The summary report has been redesigned and now displays NDE requirements (required and actual) for each inspection class configured for the project.
- [WC-1061] – The repair breakdown on the summary report now only counts the highest level of repair. For example, if a weld has both an R1 and an R2, only the R2 will be counted.
- [WC-1185] – The repair and re-weld percentages on the summary report are now calculated from the number of original joints rather than the number of made welds.
- [WC-1006] – The datasheet printout has been redeveloped. The printout is now faster to generate, and the content automatically scales to fit on a single page.
- [WC-1279] – Units of measurement are now displayed on the datasheet printout.
- [WC-186] – Rows are now printed in the same order as they appear on screen.
- [WC-1005] – A number of program settings (for example signature titles) have been made 'Global'. This means that changing the value of these settings will update all clients. A new permission 'Edit Global Settings' has been added to control who can change these settings.
- [WC-1166] – The user interface has a new look and feel, and a number of improvements to performance and usability have been made.
- [WC-1273] – Added support for 142, 143, & 145 (TIG) when updating welder qualifications.

- [WC-1340] – Added support for 138: MAG when updating welder qualifications.
- [WC-1274] – The WPS number is no longer required when updating welder qualifications.

BUG

- [WC-1169] – The bulk paste can no longer be used to insert data into sections of the datasheet where the user does not have write permissions.
- [WC-1170] – The attachments screen now checks that the user has appropriate permissions.
- [WC-1337] – The thickness filter on the WPS screen now works with brazing procedures.
- [WC-1061] – Datasheet layout names are now correctly displayed on the project screen.
- [WC-1257] – The process name is no longer incorrectly shown as “Not Valid” in some situations when updating welders’ qualifications from a single weld.
- [WC-1254] – Amended a misleading error message when updating an EN WPQ from a single weld using different processes than the processes on the WPQ.
- [WC-872] – The ‘AWS D1.1 Approved’ filter on the base materials table now works correctly.
- [WC-1260] – In multi-process welds, the process name and WPS number filters on the find qualified welders screen are now populated from the correct process.
- [WC-1268] – Dates entered into the datasheet header now print in computers regional settings date format
- [WC-154] – Text fields that are set as dates in the layout editor no longer include an empty time (00:00:00 or 12:00:00 AM) after the date when printed.
- [WC-1282] – Fixed where sorting welds in the datasheet did not work correctly after changing the layout while the datasheet was still open.
- [WC-469] – Repair welds can now be added after printing a datasheet
- [WC-1188] – It is no longer possible to copy repair welds or re-welds.
- [WC-506] – Can now print a datasheet after modifying welder or filler data without errors.
- [WC-1000] – Expanded weld rows now remain expanded after saving the datasheet.
- [WC-1165] – Auto-numbering options are turned off when copying and pasting a row in the datasheet that is not a weld row.
- [WC-1290] – Can now print more than once from the print data pack screen.
- [WC-1289] – Bulk paste, delete welds, or change weld colours are disabled when the datasheet is signed off and lock signed datasheets is enabled.
- [WC-928] – Fractions are now returned as zero instead of the first number in the fraction when selecting a WPS from Weldspec.
- [WC-1312] – The password field label for the Welderqual integration settings is now shown.
- [WC-1349] – Can now import from a spreadsheet containing more than 256 columns.

STANDARD (SQL/ORACLE 5.0.19656) JANUARY 6TH 2014 CUSTOMER RELEASE

IMPROVEMENT

- [WC-1125] – Improved performance and stability when switching between datasheet tabs when the datasheets contain a lot of data.

STANDARD (SQL 5.0.18450) OCTOBER 14TH 2013 CUSTOMER RELEASE

IMPROVEMENT

- [WC-852] – The WPS selection screen now has improved performance and will return more accurate results when searching.

STANDARD (SQL 5.0.17205) AUGUST 8TH 2013 CUSTOMER RELEASE

IMPROVEMENT

- [WC-781] – Separate default layouts are now available for EN and US.
- [WC-545] – Filtering and sorting options are now remembered on the welder profiles screen when using card view.

BUG

- [WC-602] – 'Could Not Start NDTSpec' message is no longer displayed when attempting to start Welderqual from the WPQ Number cell in a datasheet.
- [WC-619] Date selector is available in the bulk paste for text fields that are set as dates
- [WC-629] – The NDTSpec database path can now be configured from within Welding Coordinator Program Settings, Program Integration page (the user must have write access to the directory containing the NDTspec database, the ndt32_sta.mdb file).
- [WC-646] – An error no longer appears when opening a datasheet from the recently used list after the start page has been closed and re-opened.
- [WC-730] – Several options on the layout editor no longer have missing labels.
- [WC-775] – The WPS search screen now correctly returns WPS's where the value entered in the thickness or diameter filter is within the range specified on the WPS.
- [WC-789] – The WPS search screen now correctly lists the weld type as 'Butt', 'Fillet', or 'Butt/Fillet' for the EN standard depending on the joint type specified on the WPS.
- [WC-799] – Removed 'Qualified' from Thickness/Diameter Qualified filters on WPS selection screen.
- [WC-815] – Update WML screen now works with EN WPQs by finding documents with the corresponding process number (which is common between EN-15614 and EN-287-1).

STANDARD (SQL 5.0.15904) MAY 29TH 2013 CUSTOMER RELEASE

BUG

- [WC-629] - Welding Coordinator can now connect to NDTspec from datasheets
- [WC-667] – Welding Coordinator can now connect to Welderqual from datasheets

STANDARD (SQL/ORACLE 5.0.15697) MAY 20TH 2013 CUSTOMER RELEASE

IMPROVEMENT

- [WC-621] – Header fields can now be selected from the column chooser on the search.

BUG

- [WC-635] - Users now have assigned, rather than all, permissions when not an administrator.

STANDARD (SQL/ORACLE 5.0.15453) MAY 2ND 2013 CUSTOMER RELEASE

IMPROVEMENT

- [WC-569] - Program integration now supports setups where Weldspec and Welderqual are using different databases.
- [WC-385] - Weld colours selected on the datasheet will now show up on the print out.
- [WC-263] - Marking a user as inactive now prevents them from using the software.

BUG

- [WC-610] - Data entered via Bulk Paste now has standard validation applied.
- [WC-608] - Values now save in text fields (e.g. WeldText1) configured to store dates
- [WC-585] – Program no longer fails on start-up when active directory was turned off in some setups.
- [WC-584] - Program can now be started if the program integration settings are configured to point to an invalid Weldspec and Welderqual database.
- [WC-583] - Weld completion report will now run if the dates entered into the date filter were out of range. The report will be blank if no data exists.
- [WC-564] - Users are no longer prompted to add existing Welders and WPS' to menus when selecting them in the data sheet.
- [WC-503] – It is now possible to bulk paste into the last row of the datasheet.
- [WC-499] - Making changes to welder profiles from within Welding Coordinator no longer sets all welders to inactive in Welderqual.
- [WC-490] - Values typed into fields in the bulk paste window are now always retained when selecting another cell.

- [WC-467] – User can now open the pipe schedule log from one row in a datasheet while a different row was selected.
- [WC-436] - Clicking the 'Test' button after changing the program integration settings no longer reports that the connection was successful if the database name has been left blank.
- [WC-337] – Loading images from Welderqual no longer makes the Welderqual images disappear.
- [WC-177] – Cannot save a datasheet if a field exceeds the maximum number of characters supported (a message is displayed to inform the user when this happens).
- [WC-170] - Upgrading to a new version no longer delete the existing license file resulting in the software needing to be re-registered.

STANDARD (SQL/ORACLE 5.0.13145) OCTOBER 17TH 2012 CUSTOMER RELEASE

NEW FEATURE

- Added a new project stage for 'Archive'. Projects in the archive stage will not appear on the project list or other areas of the software when 'Show archived projects' is turned off in the program settings.
- Added options to the 'Open datasheet' screen to filter by project stage.
- Added a new filter to the search screen to include archived data in the search results.
- Added option to set the project stage by right-clicking on a project from the project list.
- Added 'Project Stage' to the column chooser on the search screen.
- Added the ability to set default values for datasheet header fields in the layout editor. When creating a datasheet, the header section will now be automatically populated with the values defined in the layout.
- Added a remarks section to the datasheet signature panel.

IMPROVEMENT

- The search screen now remembers which columns are displayed the next time it is opened.
- The search screen will no longer be closed when opening a datasheet directly from the search results.
- Improved speed when opening the search screen in some situations.
- The welder list is now sorted by welder name when in card view.
- Users in the administrator group can now un-sign signatures that are signed by other users.
- Users are now prompted before items are added to menus when automatic menu addition is turned on.
- Start value for auto-numbering is no longer capped at 1000 when pasting multiple welds.

BUG

- [WC-283] - Fixed where process name was displaying in the process type column in the search results.
- [WC-150] - Fixed where menu items would not appear for the first column in the bulk paste window until another column was selected.
- [WC-297] - Filtering the WPS lookup list by P-Number now only shows results that exactly match the P-Number. Previously, entering PNo 1 would return WPS's with PNo's like 11, 21, 31, etc.
- [WC-306] - Fixed where summary report would not count repair welds correctly for datasheets that had been copied using the copy datasheet tool.
- [WC-312] - Fixed where projects could be dragged outside of the planning, fabrication, and complete stages on the project list causing an error to appear.
- Fixed rare 'Object in use elsewhere' error when opening datasheets

STANDARD (SQL/ORACLE 5.0.12841) SEPTEMBER 11TH 2012 CUSTOMER RELEASE

BUG

- Adding a repair weld no longer deletes data from the original weld's material section.

- Adding a repair weld (through rejected NDT) no longer affects the selected row in the parent weld.
- Removed several duplicate entries from datasheet menus.
- The 'Clear' option on the search screen now fully resets all drop-downs after a previous search.

STANDARD (SQL/ORACLE 5.0.12318) JULY 10TH 2012 CUSTOMER RELEASE

IMPROVEMENT

- Added weld length to the column chooser in the search screen.

STANDARD (SQL/ORACLE 5.0.12060) JUNE 21ST 2012 CUSTOMER RELEASE

BUG

- The Cross Project Summary Report no longer reports zero for repair rates.

STANDARD (SQL/ORACLE 5.0.11891) MAY 31ST 2012 CUSTOMER RELEASE

BUG

- Fixed where the first character typed into a new row would sometimes be lost.
- Fixed where Ndt percentages were out by a factor of 100 when viewing summary report at the project level.

STANDARD (SQL/ORACLE 5.0.11467) MARCH 28TH 2012 CUSTOMER RELEASE

BUG

- Fixed where default RSS feed was pointing to a dead link.
- Fixed where bulk paste was not working correctly in some cases.
- Fixed crash when entering a project, unit, or datasheet name that exceeds 50 characters.
- Fixed crash when entering an apostrophe into the search filters.
- Fixed where datasheet printout would not split correctly when printing across several pages.
- Option to set weld colour is now disabled when the datasheet is signed off or if the user does not have permission to edit welds.

IMPROVEMENT

- Duplicate user's signature images are no longer stored with each datasheet they sign. This will reduce the database size and speed up the program in some areas.
- Increased maximum size of project, unit, and datasheet names to 100 (previously 50) characters.
- The last selected paper type is now remembered when printing a datasheet.
- Datasheets exported to .pdf now use the datasheet name rather than "Document.pdf" as the default file name.

STANDARD (SQL/ORACLE 5.0.11159) FEBRUARY 24TH 2012 CUSTOMER RELEASE

BUG

- Fixed where items were not added to menus when automatic menu addition was enabled.
- Fixed where users were still prompted to save after closing a datasheet when no unsaved changes exist.
- Fixed where duplicate buttons would appear in the weld sign-off grid when hold points were enabled.
- Fixed where duplicate entries were shown in the WPS/BPS list.

NEW FEATURE

- Added option to change the colour of a weld by right clicking on the left of a row in the datasheet and choosing 'Select Color'.

BUG

- Fixed where in rare circumstances, using the Search screen would disable permissions.
- Fixed where in rare circumstances, the Welder Performance report would give erroneous data if both the Welder Name and Welder ID were not filled in.